

# Cowdung based biobased composites for sustainable products (SMP 2105)

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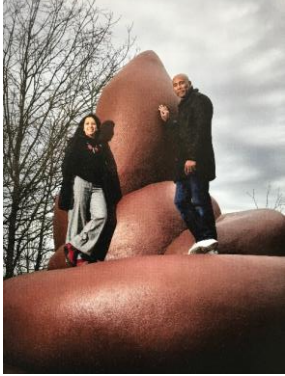
Gerald Schennink, Martien van den Oever, Aline Sanchez (WFBR)

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9 December 2021





# Background Challenge



Dungse is a material innovation using cow dung by Studio Carbon and Studio Lindey Cafsia, to tackle the problem of surplus cow dung in the Netherlands and India. The team is now working together with WUR for further development of DUNGse, to take it to the market.

## Challenge



-  Netherlands: 1.6 Mio cows >> 55,000 kton/a dung = 1.8 Mio trucks
  - Intensive livestock farming: 'More manure than land'
  - Alternative use of cow dung → Creating space for pig manure
-  India: 300 Mio cows >> 300,000 kton/a dung = 9 Mio trucks
  - Material used as fuel and fiber resource but now is dying out
  - Energy use comes with smoke (respiratory & heart diseases, etc.)

# Goals and Targets

## Goals

- Understand composition-processing-properties relationships of composites
- Build network of interested industries in NL and India for future cooperation

## Target Results

- Quantified performance of dung-based sample products
- Insight in possibilities/limitations of cow dung in wide range of products, using wide range of technologies
- Plan for further development of business case

# Realized Workplan

| Working Plan   | Timeline        |
|--|-----------------|
| <b>Overview</b> of materials produced, organoleptic evaluation                       | March – May '21 |
| <b>Experimental analysis</b> of key properties on different cow dung composites      | May – Sept '21  |
| Properties <b>compared to products</b> currently used for application (Benchmarking) | June – Nov '21  |
| Evaluate potential of <b>additional technologies</b>                                 | June – Nov '21  |
| Online <b>engagement with stakeholders</b> as Covid-19 did not allow travelling      | Nov '21         |
| Presentation   | 9 Dec '21       |

# Results on Materials

## Analysis & Benchmarking



**Lime**  
Based  
Birdhouse



**Ceramic**  
Tiles



**Fiber based**  
**panel** Indoor  
Panels

## Additional Techniques



**Binder less**  
Flat/Formed



**Thermoplastic**  
**binder based**  
Plant Pots

# Results on Partnerships

- 13 Dutch parties across value chain engaged (potential consumers, manufacturers, hygienised dung suppliers, machine suppliers)
- TKI proposal submitted 14 Sept, 2021; not granted
- Collaboration with Europe's Birdhouse manufacturer Vivara, for manufacturing first batch of products.
- 12 Indian parties across value chain engaged (potential consumers, manufacturers, ministry, dung supplier, machine suppliers, particle board manufacturers)
- Other India activities and the schools (collaboration with design students)



# Communication and Dissemination



- Research insight dissemination on social media @LinkedIn (customer feedback, gauging market interest, research collaborations)
- Featured in the a leading newspaper, business magazine, architecture magazine

# Business Case Development for follow up

## Biorefinery

Utilising different components in dung for relevant applications.

\*Focus on Carbon fraction

- Building products: Water repellent character → damp spaces.  
P may be intrinsic flame retardant
- Horticulture: Readily biodegradable polymer bonded dung fibre products sensitive to unintended littering

## Challenges

- Dung as feedstock for materials requires 'mental adaptation time'
- In essence, dung competes with any kind of lignocellulosic residue fibre



# Further business case development

## ■ Follow-up consortium:

- MIT Proposal submitted by SMEs with birdhouse manufacturer to viable produce binderless panels (Feedback in December 2021)

## ■ Netherlands-India collaboration

- Dung provider: Hygienized dung supplier with all raw material compliances
- Client: Government agency placed an order for a batch of products to promote the philosophy
- Grant: Creative grant to explore the process and market for 3D printed products with Dungse
- Dairy farmer/Dung provider: Interest from a 5000 cows organic dairy farm to setup Dungse production
- Manufacturing: Machine builder to build affordable custom machines for Dungse production
- Government: Interest from President of Karnataka Goshala Mahasangh
- Investor: Investment and collaboration interest from concrete 3D printing manufacturer

# Thank you for your attention



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